

Proposed Theme Title for the Second Session of the United Nations Habitat Assembly, 2023

The Joint-Bureaux of the Governing Bodies of UN-Habitat, during its meeting held on 18 October 2022, recommended a proposed title of the theme for the second session of the Assembly based upon the recommendation of the Executive Director as contained in Governing Resolution 20/21 on the organization and themes for future sessions of the Governing Council as: “**Inclusive, transformative and effective multilateralism for a better urban future: *Achieving the SDGs in times of global crises***”

Following three broken silence procedures, the following language was proposed for consideration.

1. **Inclusive, *reinvigorated* and effective multilateralism for better urban future: *Achieving the SDGs in times of global crises***

This proposal was suggested by the People’s Republic of China.

2. **Inclusive, *reinvigorated* and effective multilateralism for a *just and sustainable* urban future: *Achieving the SDGs in times of global crises*.**

This proposal was suggested by the Regional Group of Latin American and Caribbean States.

3. **Inclusive, *reinvigorated* and effective multilateralism for a *prosperous, just and sustainable* urban future: *Achieving the SDGs in times of global crises*.**

This proposal was suggested by the People’s Republic of China.

4. **Inclusive, transformative and effective multilateralism for a *sustainable* urban future: *Achieving the SDGs in times of global crises*.**

This proposal was suggested by the Regional Group of Western European and Other States.

5. ***Achieving the SDGs: Promoting *inclusive and effective multilateralism* in times of Global Crises for a *sustainable and resilient* urban future***

This proposal was suggested by the Republic of Ghana.